

# Hellwig PRODUCTS.com

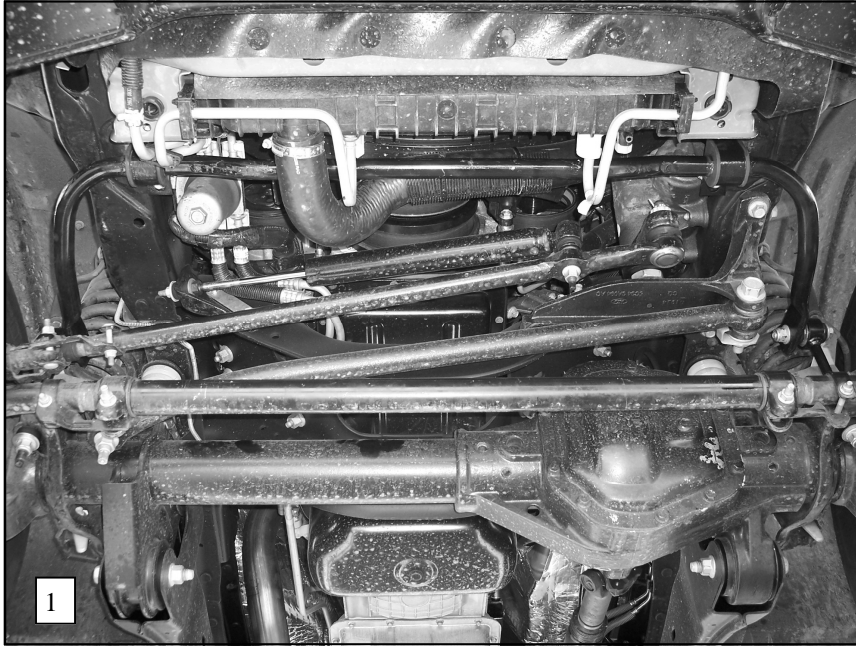
559-734-7451 800-367-5480 FAX 559-734-7460

## INSTALLATION INSTRUCTIONS

### FRONT STABILIZER BAR

#### 2005+ F-250/350 Front Sway Bar

Thank you for purchasing a quality Hellwig Product.



#### TORQUE TABLE

**BOLT SIZE:** 3/8" = 20-30 ft. lbs. - 7/16" = 35-45 ft. lbs. - 1/2" = 50-70 ft. lbs. - 9/16" = 70-90 ft. lbs.

**SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.**

**NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY FRAME.**

**NOTE: THIS ANTI SWAY BAR IS DESIGNED TO REPLACE THE FACTORY MOUNTED SWAY BAR USING THE FACTORY END LINKS AND MOUNTING HARDWARE FOR THE U-PLATES AND THE FACTORY END LINKS.**

1. Remove the factory installed sway bar and all the mounting hardware. Do not discard the end link assemblies and the U-plate mounting bolts as they will be used for reinstallation of the new front sway bar.
2. Install the D-shaped poly bushings on the sway bar in the same location as the factory sway bar. Position the sway bar up on the vehicles frame using the U-plates provided. Fasten with the mounting bolts that were removed in step (1). **Leave loose at this time to allow for adjustment later.**
3. With the sway bar properly aligned and the end links are aligned properly, torque all the mounting hardware to the factory specifications. SEE PHOTO (1).
4. Test drive your vehicle and recheck your installation re-torque if necessary. Recheck your installation on a regular monthly basis thereafter.

**ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM**



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**PARTS LIST**  
**FSB # 7676**

<b>PART #</b>	<b>QTY</b>	<b>DESCRIPTION</b>
<b>20217676</b>	<b>1</b>	<b>1-1/8" SWAY BAR</b>
<b>20907676</b>	<b>1</b>	<b>COMPLETION KIT #-7676</b>
<b>20800069</b>	<b>2</b>	<b>U-PLATE</b>
<b>111000372</b>	<b>2</b>	<b>1 1/8" POLY D-BUSHING</b>
<b>135007676</b>	<b>1</b>	<b>INSTRUITION SHEET #-7676</b>